



I SLS (Selective Laser Sintering)

Laser sintering is one of the most versatile and frequently used 3D printing technologies.

In the SLS process, microscopic plastic particles (nylon powders) are exposed to a high-power laser thatfusesthemtogethertoformathree-dimensional solid object. The powder is released onto a platform which is then hit by the laser which fuses it into a compact layer. The non-sintered powders on the platform form the support for subsequent layers until the complete object is produced.



RGS vacuum cleaners extract explosive and non-explosive dusts safely. Equipped with a recovery and sifting system for unused dusts, they allow the dusts to be reused in other printing processes, due to their high cost.

What functions does the vacuum cleaner have?



Cleaning of finished partsTo enable the recovery of dust.



Cleaning the printer
To avoid cross-contamination
of different types of dust.



Cleanliness of the working environment
To keep the level of contamination low.





DUST EXTRACTORS,

for explosive non-conductive dust used in 3D printers

RGS vacuum cleaners are designed to offer maximum **safety**, **ease** of use and **robustness** for the maintenance of 3D printers.

ATEX **Z22 3D vacuum cleaner** with wheeled cyclone pre-separator

The vacuum cleaner with dust recovery and screening system allows the dust to be reused in other printing processes.

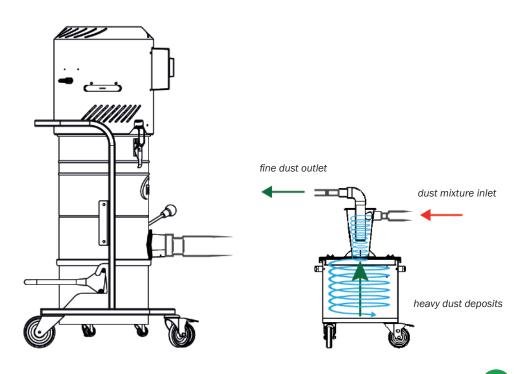
As these powders are recovered, a **cyclone separator** is used between the suction hose and the vacuum cleaner to avoid contamination between the different mixtures.



How does the cyclone preseparator work?

The cyclone pre-separator separates the partially melted, and therefore heavier, powders from the powders that can still be used for other melts.

This allows considerable **savings in raw material** without having to use bulky and expensive screens.





Other RGS solutions

VACUUM CLEANERS

RGS Vacuum Systems offers a wide range of industrial vacuum cleaners with various powers and capacities: single-phase, three-phase and compressed air industrial vacuum cleaners.



Specific models are also available for **vacuuming oils and shavings**, others for applications **in the food and pharmaceutical industry** as well as **special machines** designed to meet the customer needs.

PNEUMATIC CONVEYORS

Pneumatic conveyors systems for powders and granules for all industrial sectors with customization options.



Thanks to a long experience in this field, it is possible to design and create the most suitable and the cheapest conveying system to solve the problems of the customers, according to the type of product and the needs of the sector.

CENTRALIZED SYSTEMS

RGS Vacuum Systems offers a wide range of components for the construction of **centralized vacuum systems** (such as suction units, collection silos, pre-separators, components for the piping,



control systems) and **centralized ventilation systems** (such as dust collectors, electro-fans, mobile arms, electrical control panels and piping components).

All products can be made of painted steel, stainless steel and **ATEX version** according to the needs of the customer and the application sector.



I RGS services



Design and production of customized products

Quick call maintenance service





Preventive maintenance agreements

Additions and updates to regulations in force of installed systems





















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